



# SAIL

# Meeting Agenda Draft

**March 14, 2017**

**1:00-4:00PM**

**Red Lion Hotel-SeaTac  
18220 International Boulevard,  
Seattle, WA 98188**

- |      |   |
|------|---|
| 1:00 | Welcome and Introductions               |
| 1:10 | Legislative update                      |
| 2:00 | Break                                   |
| 2:10 | National issues                         |
| 2:40 | Person Centered Planning                |
| 3:10 | Planning community summit session       |
| 3:40 | Community Update                        |
| 3:50 | Get Healthy with Sandy (If time allows) |
| 4:00 | Go Home!                                |